Table 7 – Methods no longer used and employee involvement

|  |  |  |  |
| --- | --- | --- | --- |
| Method | No longer used | Employee involvement | % |
| Suggestion programs | 20 | 20 | 100.0 |
| Just-in-time/Kanban  | 8 | 7 | 87.5% |
| ISO 9000  | 8 | 7 | 87.5% |
| Six Sigma  | 5 | 1 | 20.0% |
| Troubleshooting groups | 4 | 3 | 75.0% |
| Preventive maintenance | 4 | 2 | 50.0% |
| Total quality | 2 | 2 | 100.0% |
| ISO 14000 | 2 | 1 | 50.0% |
| ISO TS16949 | 0 | -- | -- |

Source: Own elaboration.