Table 6 – Methods no longer used

|  |  |  |  |
| --- | --- | --- | --- |
| Method | Adoption | No longer in use  | % |
| Suggestion programs | 76 | 20 | 26.3 |
| Six Sigma  | 26 | 5 | 19.2 |
| Just-in-time/Kanban  | 60 | 8 | 13.3 |
| ISO 9000  | 80 | 8 | 10.0 |
| Troubleshooting groups | 80 | 4 | 5.0 |
| Preventive maintenance | 86 | 4 | 4.7 |
| Total Quality | 45 | 2 | 4.4 |
| ISO 14000 | 48 | 2 | 4.2 |
| ISO TS16949 | 63 | 0 | 0.0 |

Source: Own elaboration.