Table 4 – Adoption of methods of production management in the companies surveyed

|  |  |  |
| --- | --- | --- |
| Method | Adoption | % companies(n = 95) |
| Preventive maintenance  | 86 | 90.5 |
| Troubleshooting groups | 80 | 84.2 |
| ISO 9000  | 80 | 84.2 |
| Suggestion programs | 76 | 80.0 |
| ISO TS16949 | 63 | 66.3 |
| Just-in-time/Kanban  | 60 | 63.2 |
| ISO 14000 | 48 | 50.5 |
| Total quality | 45 | 47.4 |
| Six Sigma  | 26 | 27.4 |
| QSB  | 14 | 14.7 |
| VDA | 10 | 10.5 |

Source: Own elaboration.